

**METHODOLOGICAL RECOMMENDATIONS
FOR FUEL, LUBRICATING OIL,
OIL PRODUCT CARGO
AND OILY WATER ANALYSES**



St. Petersburg
2010

Methodological Recommendations for Fuel, Lubricating Oil, Oil Product Cargo and Oily Water Analyses have been approved in accordance with current provisions and come into force since the date of publication.

The Methodological Recommendations are based on the review of ISO, GOST and industry standards for fuel, lubricating oil and oily water analyses of particular types to ensure the compliance of testing laboratories recognized by the Register with the requirements of Annex VI to the International Convention for the Prevention of Pollution from Ships, 1973, as modified by the Protocol of 1978 relating thereto (MARPOL 73/78 Convention), IMO Resolutions MEPC.96(47), MEPC.107(49) and MEPC.60(33) (whichever is applicable) and other documents relating to environment pollution prevention, as well as with the requirements of the International Association of Classification Societies (IACS), Russian Maritime Register of Shipping and industry standards for assessment of technical condition of items to be surveyed, regarding compliance and submission.

The Methodological Recommendations contain a large database of information on the international and national quality control standards for ship working media which permits testing laboratories rendering services for sea transport to establish a flexible system of normative documents concerning provision of quality control of ship oil products and oily waters. The information database contains standards for products to be tested, as well as for relevant testing methods including alternative ones, thus enabling not only testing and measuring equipment manufactured lately to be used, but also that traditionally applied by the thermotechnical laboratories of shipping companies in the past, with their gradual replacement by more advanced ones.

The Methodological Recommendations are intended for testing laboratories, cargo owners, shipowners and surveyors.

CONTENTS

| | | | | | |
|----------|---|-----------|----------|--|-----------|
| 1 | General | 4 | 7 | Laboratory testing and measuring equipment and state standard samples | 20 |
| 2 | Terms and definitions | 4 | 8 | Express analysis of oil products | 20 |
| 3 | Organization of testing laboratory activities . . . | 5 | 9 | Recognition of testing laboratories performing oily water analysis (code 21002200) and fuel and oil analysis (code 21002300) . . . | 26 |
| 4 | Fuel oil quality control | 9 | | | |
| 5 | Oil quality control | 14 | | | |
| 6 | Oily water analysis | 19 | | | |

1 GENERAL

1.1 Methodological Recommendations for Fuel, Lubricating Oil, Oil Product Cargo and Oily Water Analyses¹ supplement the requirements of Sections 7 and 9, Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships and are used by Russian Maritime Register of Shipping² for recognition of the testing laboratories performing the analyses of ship fuels, lubricating oils, oil product cargo and oily waters to assess their technical competence and ability to carry out particular tests in the declared sphere of activity.

1.2 The Methodological Recommendations are intended for the testing laboratories recognized by the Register to provide the analyses of fuel oil and oily water samples in compliance with the requirements of Annexes I and VI to MARPOL 73/78, IMO Resolutions MEPC.107(49), MEPC.60(33), MEPC.96(47) and other documents concerning prevention of environment pollution from ships, as well as the requirements of the Register and industry standards in assessment of the technical condition of ship items to be surveyed with respect to the necessity of submission by ships the results of fuel, lubricating oil and oily water analyses.

To carry out analyses for determination of the bunker fuel oil quality conformance to the requirements of Annex VI to MARPOL 73/78 the shipowner submits samples taken in compliance with the requirements of Guidelines for the Sampling of Fuel Oil adopted by IMO Resolution MEPC.96(47).

1.3 The Methodological Recommendations apply to all testing laboratories, irrespective of their legal form and form of ownership, that carry out analyses of ship oil products and oily waters for the items under the Register technical supervision.

1.4 The Methodological Recommendations are aimed at the operational support of the testing laboratories network recognized by the Register and improving the organizational and methodological basis of ship oil product and oily water analyses.

The Methodological Recommendations may be applied by testing laboratories for quality management system development and preparation of documents to obtain the RS recognition.

2 TERMS AND DEFINITIONS

2.1 For the purpose of these Methodological Recommendations the following terms and definitions have been adopted.

Official sample is a check sample to be used for arbitrary analysis.

Arbitrary analysis is determining conformity of oil product quality to the requirements of normative documents to be carried out by an independent laboratory in case of difficulties and differences arise between the customer and the supplier in relation to quality assessment. The independent laboratory is selected by agreement between the parties concerned. Arbitrary analysis may be witnessed by the persons concerned.

Bottom sample (according to GOST 2517-85) is a point sample of the oil product taken from the bottom of the reservoir (tank of a transportation facility) with a portable metal sampler which is lowered to the bottom. The bottom sample is not included in the combined sample and is analysed separately.

Accuracy control of oil product test is a combination of organizational arrangements, means and methods of test accuracy control of relevant item under test aimed at uniformity of measurement and the required metrological characteristics of testing procedures.

Check sample is a portion of basic, point or combined sample of oil product, which is used for the analysis.

Laboratory test (analysis) is an oil product check sample quality assessment for compliance with the requirements of the normative document which is performed under laboratory conditions using standard testing methods according to the list of quality characteristics established during accreditation.

Oil product is a finished product obtained by processing oil, gas condensate, hydrocarbons and chemical raw (synthetic gasoline).

Area of recognition is a list of activities performed which is established in the scope determined by the testing laboratory during preparation for the Register survey.

Combined sample (according to GOST 2517-85) is an oil product sample made up of several point samples taken in accordance with the relevant procedure and combined in prescribed proportion.

Basic sample (according to IMO Resolution MEPC.96(47)) is the representative sample of the fuel delivered to the ship collected throughout the bunkering period obtained by the sampling equipment positioned at the bunker manifold of the receiving ship.

¹ Hereafter referred to as "the Methodological Recommendations".

² Hereafter referred to as "the Register or RS".

Quality passport of oil product is the official accompanying document containing values of quality characteristics of the oil product obtained from laboratory tests performed by a competent body.

Oil product quality characteristic is a quantitative characteristic of one or more properties which determine oil product quality.

Commission analysis is the assessment of oil product quality conformance according to the established list of characteristics, grade and data given in supplier quality passport (during acceptance) or analysis log (during shipment), as well as in compliance with the requirements of the normative document on oil products.

Retained sample (according to IMO Resolution MEPC.96(47)) is a portion of basic sample which, on completion of the bunkering operations shall be retained under the ship's control.

Standard testing procedure is a test method for determination of oil products quality characteristic, as referred to in Section "Technical Requirements" of the normative document on a particular oil product grade. Where a test method is standardized, i. e. a standard of the type "Test Methods" is developed for it, the Section "Technical Requirements" includes a reference to the number of the relevant standard. Where the test method is not standardized, the Section "Technical Requirements" of the normative document on oil product contains full description of the test method with indication of its developer.

Representative sample (according to IMO Resolution MEPC.96(47)) is a fuel oil sample having its physical and chemical characteristics identical to the average characteristics of the total volume being sampled.

Point sample (according to GOST 2517-85) is a sample got by single taking. It characterizes the oil product quality in a particular area of the container unit (barrel, can/tank, etc.), or on a particular prescribed level in reservoir (transportation facility), or at a particular time during pipe sampling.

Express analysis is oil product quality assessment using express method. Results of express analysis shall not be used for presentation of claim, issuing an oil product quality passport or making an entry in the analysis log. Where it is demonstrated by the express analysis that the oil product quality is sub-standard, such data shall be checked by laboratory testing.

Express method is a test method to enable determination of an oil product quality characteristic with a predetermined probability degree and within a shorter time as compared to the standard method, and deciding on its verification under laboratory conditions.

3 ORGANIZATION OF TESTING LABORATORY ACTIVITIES

3.1 The activity of testing laboratories recognized by the Register shall be based on GOST R ISO/MEC 17025-2006 General Requirements for the Competence of Testing and Calibration Laboratories.

The laboratories shall have the area of recognition established by the Recognition Certificate of Testing Laboratory, containing lists of tested products and testing methods, as well as lists of required measuring and testing equipment.

Testing laboratories independently establish the types of products to be tested and analyses to be made which shall be introduced into the area of recognition depending on the operational conditions and testing equipment.

The activity of recognized testing laboratories shall meet the requirements of the following basic documents approved as a result of the testing laboratory survey:

.1 Regulation on Testing Laboratory;

.2 Area of Recognition;

.3 Testing Laboratory Passport containing data necessary for testing in compliance with area of recognition;

.4 Quality Manual.

Simultaneously, the management of the testing laboratory approves Instructions on the Procedure of Sampling, Testing, Issuing of Testing Results.

The Instructions specify the following:

acceptance and identification procedure for samples received by the testing laboratory as well as their storage;

assignment issuing to personnel for sample testing;

testing procedure and issuing of test results;

order in which regulations and procedures to be found in the Quality Manual of Testing Laboratory are complied with;

forms of documents: reports, requests, sample logs, summary examination results logs;

test report forms;

document filing procedure;

tested samples storage procedure;

procedure for consideration of customer claims and corrective actions carried out by the testing laboratory; sample recycling procedure after warranty expiration.

The above listed may also be specified in any other documentation complying with Section "Document Control" of GOST 17025-2006.

Recommended area of recognition for fuel oil, lubricating oil and oily water analyses is given in Tables 3.1-1, 3.1-2, 3.1-3.

Testing laboratories determine product types to be tested and analyses to be carried out proceeding from the operational conditions and availability of testing equipment.

Recommended area of recognition of testing laboratories concerning fuel oil

| Fuel oil to be tested | Code OKP/ TN VED Code | Tests and/or determined characteristics (parameters) | Normative documents on products with determined characteristics (parameters) | Normative documents on testing methods | | |
|---|---|--|--|--|--|--|
| | | | | GOST | ISO | ASTM |
| 1 Distillate fuel 1.1 Diesel fuel 1.2 Low-viscous marine fuel 1.3 ISO-F (DMX, DMA, DMB, DMC) 1.4 ISO-F (DMX, DMA, DMB, DMC) 1.5 Fuel oil for gas-turbine plants 1.6 Motor fuel for medium and low speed diesel engines 1.7 Marine burner oil | 02 5131 02 5155 02 5195 02 5221 02 5210 02 5211 02 5213 | Cetane index Density, in kg/cm ³ Kinematic viscosity, in cSt Closed cup flash point, in °C Pour point, in °C Cloud point, in °C Mass fraction of sulphur, in % Mass fraction of water-soluble acids and alkalies, in % Acidity, in mg KON/g Ash content, in % Coking ability, in % Mass fraction of water, in % Filtering factor Mass fraction of mechanical admixtures, in % Lowest filtering temperature determined on cold filter, in % Straight-run Stability and compatibility Distillation characteristics Chromaticity | GOST 305-82 TU 38.101.567 TU 38.401-58-302-2001 ISO 8217:2005 GOST 10433-75 GOST 1667-68 TU 38.101.656 GOST 10585-75 TU 38.401-58-302-2001 ISO 8217:2005 TU 38.101-1314 TU 0252-014-000-443 LUKOIL oil company | 27768-88 3900-85 R 51069-97 33-2000 6356-75 20287-91 5066-91 R 51947-2002 6307-75 5985-79 1461-75 19932-99 R 51946-2002 2477-65 19006-73 6370-83 22254-92 R 50837.6-95 R 50837.7-95 2177-99 20284-74 | 4224:2007 3675:1998 3104:1994 14596:2007 6245:2001 3733:1999 IP309 | D4737-09a D1298-99(2005) D5002-99(2005) D445-09 D93-09 D97-09 D2500-09 D4294-08 D664-09a D482-07 D189-06e2 D95-05 D4055-04(2009) D6371-05 D4740-04(2009) D86-09e1 D1500-07 |
| | | Bacterial contamination | | "EASICULT COMBI" non-standard method | | |

Table 3.1-2

Recommended area of recognition concerning marine oils

| Products to be tested | Code OKP/ TN VED Code | Tests and/or determined characteristics (parameters) | Normative documents on products with determined characteristics (parameters) | Normative documents on testing methods | | |
|--|---|--|---|--|--|--|
| | | | | GOST | ISO | ASTM |
| 1 Lubricating oils 1.1 Motor oils for diesel engines 1.2 Universal motor and automobile carburetor engine oils 1.3 Motor oils for motor and tractor diesel engines 1.4 Petroleum turbine oils with dopes 1.5 Turbine oils 1.6 Oil for marine gas-turbines 1.7 Compressor oils 1.8 Gear-box oils 1.9 Transformer oils 1.10 Industrial oils 1.11 Oils for refrigerating machines 1.12 Oil AMG-10 1.13 Hydraulic oils 1.14 Motor oils produced on the basis of manufacturer's standards (national and industry), imported oils 1.14.1 Groups SAE-20; 30; 40; 50 1.14.2 All-season groups SAE 5W/40; 10W/30; 10W/40, etc. | 02 5335 02 5314 02 5313 02 5371 02 5371 02 5371 02 5351 02 5360 02 5376 02 5341 02 5373 02 5335 02 5372 | Density, in kg/cm ³ Kinematic viscosity, in cSt Viscosity index Base number, in mg KOH/g Mass fraction of mechanical admixtures, in % Mass fraction of water, in % Open cup flash point, in °C Pour point, in °C Mass fraction of insoluble sediments, in % Neutralization number Sulfated ash, in % Demulsification time, in h Chromaticity Grade of purity | GOST 12337-84 TU for particular products GOST 10541-78 GOST 8581-78 GOST 9972-74 GOST 32-74 GOST 10289-79 GOST 1861-73 GOST 23652-79 GOST 982-80 GOST 20799-88 GOST 5546-86 GOST 6794-75 TU for particular products TU for particular products Manufacturer's specifications | 3900-85 R 51069-97 33-2000 25371-97 11362-76 6370-83 R 51946-2002 4333-87 20287-91 20684-75 11362-96 12417-94 12068-66 20284-74 17216-2001 | 3675:1998 3104:1994 3733:1999 3016:1994 6619:1988 4406:1999 | D1298-99(2005) D5002-99(2005) D445-09 D2270-04 D4739-08e1 D4055-04(2009) D95-05 D92-05a D97-09 D4739-08e1 D86-09e1 D1500-07 |

Table 3.1-2 — continued

| Products to be tested | Code OKP/ TN VED Code | Tests and/or determined characteristics (parameters) | Normative documents on products with determined characteristics (parameters) | Normative documents on testing methods | | |
|--|-----------------------------|---|--|--|------------------|----------------|
| | | | | GOST | ISO | ASTM |
| 2 Lubricating oils used in engine lubricating systems and other equipment (used oil products) | 02 5892 | Density, in kg/cm ³ | GOST 21046-86 | 3900-85 | 3675:1998 | D1298-99(2005) |
| | | Kinematic viscosity, in cSt | | R 51069-97 | 3104:1994 | D445-09 |
| | | Mass fraction of water, in % | | 33-82 | 3733:1999 | D95-09 |
| | | Mass fraction of insoluble sediments, in % | | 2477-65 | | |
| | | Aging: oil oxidation, contamination, degradation | | R 51946-2002 | ЯКУТ 26-002-2001 | |
| | | Grade of purity Chromaticity | | 20684-75 | | |
| | | | | 17216-2001 20284-74 | 4406:1999 | D1500-07 |

Table 3.1-3

Recommended area of recognition of testing laboratories concerning oily water analyses (tests)

| Products to be tested | Tests | Normative documents on testing methods |
|-------------------------|--|---|
| Bilge and ballast water | Oil product (hydrocarbon) content, in ppm, in mg/dm ³ | RD 31.04.20-97 RD 31.28.52-79 RD 31.27.43-81 GOST R 51797-2001 GOST R 52406-2005 ISO 9377-2:2000 ASTM D3921-96(2003)e1 Additional industry normative documentation: RD 52.24.476-93 |

4 FUEL OIL QUALITY CONTROL

4.1 The testing laboratories carry out tests (analyses) of bunker fuel oil and cargo fuel oil to determine compliance of the oil product quality characteristics with the current standards.

Oil fuel quality characteristics to be monitored are given in Table 4.1-1, and the list of normative documents on methods for fuel analysis is given in Table 4.1-2.

Bunker fuel oil analysis is carried out during the ship bunkering, when testing and setting the fuel oil preparation system. Cargo fuel oil analysis methods are similar to those of bunker fuel oil analysis.

The aim of bunker fuel oil analysis is to check the bunker fuel oil quality characteristics conformity to quality passport data or to the characteristics of the oil ordered by the shipowner.

The quality passport shall be issued by the fuel supply organization (fueller vessel) proceeding from the analyses of a particular fuel delivery carried out by the laboratory of the oil delivery terminal, shipowner, port, survey company, and not proceeding from the quality passport issued by the fuel oil manufacturer.

During the bunker operations in compliance with the provisions of IMO Resolution MEPC.96(47), the basic sample being actually a representative sample of the fuel delivered shall be drawn at the receiving ship's inlet bunker manifold.

The basic sample shall be divided in three samples. Two samples are sealed and used in compliance with IMO Resolution MEPC.96(47). One of retained samples shall be kept onboard until the delivered fuel oil is consumed, but in any case for a period of not less than 12 months from the time of delivery. This sample is used as an official sample if a claim is laid against the fuel

supplier. The second sealed retained sample is stored by the fuel supplier (fueller vessel or oil delivery terminal).

The third sample is used as a check one for verification of fuel quality using express methods. When in doubt concerning the bunker fuel oil quality or where fuel quality non-conformance to the quality passport characteristics is revealed by the express method, the sample shall be sent to the testing laboratory recognized by the Register for analysis within the scope of normative documentation requirements for the particular fuel.

Results of sampling are documented with appropriate Sampling Reports. The Sampling Report is drawn up in two copies, where data for identification of received fuel is stated including the information on fuel name and fuel supplier, location at which the sample was drawn, type of analysis or list of quality characteristics to be determined for the particular sample. The Sampling Report is signed by parties involved in bunker operations.

On customer's request the testing laboratories may conduct analyses of other specific types of samples, i.e. point samples, combined samples and bottom samples taken in compliance with the requirements of GOST 2517-85.

All analyses and tests are carried out in compliance with the area of recognition of the laboratory on the basis of ISO and GOST standards, Technical Specifications or by other methods recommended by the normative documents. Results of sample analyses and tests shall be documented with Test Reports.

The Conclusion on the fuel quality is issued based on the comparison of values of physical and chemical properties (characteristics) obtained by sample analysis with the values stipulated by standards.

Table 4.1-1

Quality characteristics of oil fuel to be monitored

| Type of oil product | Analysis for compliance with normative documents (GOST, TU, manufacturer's specification) | Performance analysis | Notes |
|---|--|---|--|
| 1 Distillate fuel (DMA, DMB, DMC, TMC), diesel fuel, burner oil | 1. Density at 15 °C, in kg/cm ³ 2. Kinematic viscosity at 50 °C, in cSt 3. Mass fraction of water and mechanical admixtures, in % 4. Closed cup flash point, in °C 5. Mass fraction of sulphur, in % 6. Fuel appearance | 1. Density at 15 °C, in kg/cm ³ 2. Kinematic viscosity at 50 °C, in cSt 3. Mass fraction of water and mechanical admixtures, in % 4. Closed cup flash point, in °C 5. Mass fraction of sulphur, in % 6. Pour point, in °C 7. Cloud point, in °C 8. Ash content, in % 9. Coking ability of 10 % of carbon residue, in % 10. Conradson coking ability, in % 11. Distillation characteristics 12. Cetane index 13. Acid number, in mg KOH/g 14. Filtering factor 15. Lowest filtering temperature | For diesel fuel GOST 305-82 at 20 °C For diesel fuel GOST 305-82 at 20 °C For DMA and diesel fuel For DMB, DMC For DMB, DMC and burner oil |
| 2 Residual fuel oil (RMA, RMB, RMD, RME, RMF, RMG); Mazut (GOST 10585-99) | 1. Density at 15 °C, in kg/cm ³ 2. Kinematic viscosity at 50 °C, in cSt 3. Mass fraction of water and mechanical admixtures, in % 4. Closed cup flash point, in °C 5. Mass fraction of sulphur, in % 6. V, Al, Si, Na, content, in % 7. Mass fraction of water-soluble acids and alkalies, in % | 1. Density at 15 °C, in kg/cm ³ 2. Kinematic viscosity at 50 °C, in cSt 3. Mass fraction of water and mechanical admixtures, in % 4. Closed cup flash point, in °C 5. Pour point, in °C 6. Mass fraction of sulphur, in % 7. Ash content, in % 8. Total sediment (hot filtration), in % 9. Conradson coking ability, in % 10. V content, in % 11. Al + Si content (catalyst fines), in % 12. Stability and compatibility 13. Pollution by used lubricating oil (zinc, phosphorus and calcium content), in % 14. Water-soluble acids and alkalies 15. Heat value 16. Design aromatics index CCAI | Design values |

Table 4.1-2

Normative documents on methods for fuel analyses

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|--------------------------------------|--|----------|
| 1 | Density measured by hydrometer | GOST 3900-85. Petroleum and petroleum products. Methods for determination of density | |
| | | GOST R 51069-97. Crude petroleum and petroleum products. Determination of density, relative density and API gravity. Hydrometer method | |
| | | ASTM D1298-99. Standard test method for density, relative density (specific gravity), or API gravity of crude petroleum and liquid petroleum products by hydrometer method | |
| | | ISO 3675:1998. Crude petroleum and liquid petroleum products. Laboratory determination of density. Hydrometer method | |
| 2 | Density measured by density analyzer | ASTM D5002-99. Standard test method for density and relative density of crude oils by digital density analyzer | |
| | | ISO 12185:1996. Crude petroleum and petroleum products. Determination of density. Oscillating U-tube method | |
| 3 | Viscosity | GOST 33-2000. Petroleum products. Transparent and opaque liquids. Determination of kinematic viscosity and calculation of dynamic viscosity | |
| | | ASTM D445-01. Standard test method for kinematic viscosity of transparent and opaque liquids (the calculation of dynamic viscosity) | |
| | | ISO 3104:1994. Petroleum products. Transparent and opaque liquids. Determination of kinematic viscosity and calculation of dynamic viscosity | |
| | | GOST 1929-87. Petroleum products. Methods of test for determination of dynamic viscosity by rotary viscosimeter | |
| | | GOST 6258-85. Petroleum products. Method for determination of assumed viscosity | |
| 4 | Closed cup flash point | GOST 6356-75. Petroleum products. Method of test for flash point by closed cup | |
| | | ASTM D93-00. Standard test methods for flash-point by Pensky-Martens closed cup tester | |
| | | ISO 2719:2002. Determination of flash point. Pensky-Martens closed cup method | |
| 5 | Open cup flash point | GOST 4333-87. Petroleum products. Methods for determination of flash and ignition points in open crucible | |
| | | ASTM D92-01. Standard test method for flash and fire points by cleveland open cup | |
| | | ISO 2592:2000. Determination of flash and fire points. Cleveland open cup method | |
| 6 | Water content | GOST 2477-65. Petroleum and petroleum products. Method for determination of water content | |
| | | GOST R 51946-2002. Petroleum products and bituminous materials. Method for determination of water by distillation | |
| | | ASTM D95-99. Standard test method for water in petroleum products and bituminous materials by distillation | |
| | | ISO 3733:1999. Petroleum products and bituminous materials. Determination of water. Distillation method | |
| 7 | Cloud point | GOST 5066-91. Motor fuels. Methods for determination of cloud, chilling and freezing points | |
| | | ASTM D2500-09. Standard test method for cloud point of petroleum products | |
| | | ISO 3015:1992. Petroleum products. Determination of cloud point | |
| 8 | Pour point | GOST 20287-91. Petroleum products. Methods of test for flow point and pour point | |
| | | ASTM D97-02. Standard test method for pour point of petroleum products | |
| | | ISO 3016:1994. Petroleum products. Determination of pour point | |

Table 4.1-2 — continued

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|---|---|----------|
| 9 | Lowest filtering temperature | GOST 22254-92. Diesel fuels. Cold filter method for determination of lowest filtering temperature | |
| | | ASTM D6371-99. Standard test method for cold filter plugging point of diesel and heating fuels | |
| | | IP 309/99. Diesel and domestic heating fuels. Determination of cold filter plugging point. | |
| 10 | Sulphur content | GOST R 51947-2002. Petroleum and petroleum products. Determination of sulphur by method of energy-dispersive X-ray fluorescence spectrometry | |
| | | GOST R 50442-92. Petroleum and petroleum products. X-ray fluorescence method for determination of sulphur content | |
| | | GOST 3877-88. Petroleum products. Determination of sulfur by calorimetric bomb method | |
| | | GOST 1437-75. Dark petroleum products. Accelerated method for determination of sulphur | |
| | | ASTM D4294-08. Standard test method for sulfur in petroleum and petroleum products by energy-dispersive X-ray fluorescence spectroscopy | |
| | | ISO 8754:2003. Petroleum products. Determination of sulfur content. Energy-dispersive X-ray fluorescence spectrometry | |
| 11 | Ash content | GOST 1461-75. Petroleum and petroleum products. Method of ash test | |
| | | ASTM D482-03. Standard test method for ash from petroleum products | |
| | | ISO 6245:2001. Petroleum products. Determination of ash | |
| 12 | Coking ability | GOST 19932-99. Petroleum products. Determination of carbon residue. Conradson method | |
| | | ASTM D189-01. Standard test method for Conradson carbon residue of petroleum products | |
| | | ISO 6615:1993. Petroleum products. Determination of carbon residue. Conradson method | |
| 13 | Hot filtration sediment | GOST R 50837.6-95. Residual fuel oils. Test for straight-run. Method for determination of total sediment | |
| | | ASTM D4870-09. Standard test method for determination of total sediment in residual fuels | |
| | | ISO 10307:1993. Petroleum products. Total sediment in residual fuel oils — Part 1: Determination by hot filtration. Part 2: Determination using standard procedure for ageing | |
| 14 | Stability and compatibility | GOST R 50837.7-95. Residual fuel oils. Test for straight-run. Method for determination of stability and compatibility by spot | |
| | | ASTM D4740-04(2009). Standard test method for stability and compatibility of residual fuels by spot test | |
| 15 | Straight-run of residual oils | GOST R 50837.3-95. Residual fuel oils. Test for straight-run. Method for determination of toluene equivalent GOST R 50837.4-95. Residual fuel oils. Test for straight-run. Method for determination of xylene equivalent | |
| 16 | Oil products distillation characteristics | GOST 2177-99. Petroleum products. Methods for determination of distillation characteristics | |
| | | ASTM D86-03. Standard test method for distillation of petroleum products at atmospheric pressure | |
| | | ISO 3405:2000. Petroleum products. Determination of distillation characteristics at atmospheric pressure | |
| 17 | Mechanical admixtures | GOST 6370-83. Petroleum, petroleum products and additives. Method for determination of mechanical admixtures | |
| 18 | Filtering factor | GOST 19006-73. Motor fuel. Method for determination of the filtering factor | |

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|--|---|----------|
| 19 | Acid number determined by potentiometric titration method | GOST 11362-96. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| | | ASTM D664-01. Standard test method for acid number of petroleum products by potentiometric titration | |
| | | ISO 6619:1988. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| 20 | Acidity and acid number with colour indicator titration method | GOST 5985-79. Petroleum products. Method for determination of acidity and acid number | |
| | | GOST 29255-91. Petroleum products and lubricating oils. Neutralization number. Colour indicator titration method | |
| | | ASTM D974-08. Standard test method for acid and base number by colour-indicator titration | |
| | | ISO 6618:1997. Petroleum products and lubricants. Determination of acid or base number. Colour-indicator titration method | |
| 21 | Water-soluble acids and alkalies | GOST 6307-75. Petroleum products. Method of test for water-soluble acids and alkalies | |
| 22 | Corrosion — copper strip test | GOST 6321-92. Engine fuels. Method for copper strip test | |
| | | ASTM D130-94(2000)e1. Standard test method for detection of copper corrosion from petroleum products by the copper strip tarnish test | |
| | | ISO 2160:1998. Petroleum products. Corrosiveness to copper. Copper strip test | |
| 23 | Colour of oil products | GOST 20284-74. Petroleum products. Method for determination of colour on colourimeter IJHT | |
| | | ASTM D1500-98. Standard test method for ASTM colour of petroleum products (ASTM colour scale) | |
| | | ISO 2049:1996. Petroleum products. Determination of colour (ASTM scale) | |
| 24 | Iodine number and unsaturation | GOST 2070-82. Light petroleum products. Methods for determination of iodine numbers and content of unsaturated hydrocarbons | |
| 25 | Bacterial contamination | Easicult Combi. Test for bacteria, yeasts and fungi | |
| 26 | Chloride salts content | GOST 21534-76. Petroleum. The determination of chloride salts content | |
| | | ASTM D4929-99. Standard test methods for determination of organic chloride content in crude oil | |
| | | ISO 15597:2001. Petroleum and related products. Determination of chlorine and bromine content. Wavelength-dispersive X-ray fluorescence spectrometry | |
| 27 | Cetane index | GOST 27768-88. Diesel fuel. Determination of cetane index by calculation method | |
| | | ASTM D4737-09a. Standard test method for calculated cetane index by four variable equation | |
| | | ISO 4264:1995. Petroleum products. Calculation of cetane index of middle-distillate fuels by the four-variable equation | |
| 28 | Calorific value | GOST 21261-91. Oil products. Method for the determination of gross calorific value and calculation of net calorific value | |
| 29 | Metals in oil products (RFS ¹) | ASTM D4927-05. Standard test methods for elemental analysis of lubricant and additive components — barium, calcium, phosphorus, sulfur, and zinc by wavelength-dispersive X-ray fluorescence spectrometry | |
| | | ISO 14597:1997. Petroleum products. Determination of vanadium and nickel content. Wavelength-dispersive X-ray fluorescence spectrometry | |

Table 4.1-2 — continued

| Nos. | Parameter (Characteristic) | Method | Updating |
|---|---|---|----------|
| 30 | Metals in oil products (AAS ²) | ASTM D5863-00a(2005).Standard test methods for determination of nickel, vanadium, iron, and sodium in crude oils and residual fuels by flame atomic absorption spectrometry | |
| 31 | Aluminium and silicon in fuel oil (AAS ²) | ISO 10478:1994. Petroleum products. Determination of aluminium and silicon in fuel oils. Inductively coupled plasma emission and atomic absorption spectroscopy methods | |
| | | IP 377-95. Method for determination of aluminium and silicon in mazut by flame atomic absorption spectrometry | |
| 32 | Polypropylene in oil products | Saybolt Qualit SAM 1001/98/03. Determination of polypropylene in residual fuels by Fourier transform infrared spectroscopy (FTIR) | |
| 33 | Saturated vapors pressure | GOST 1756-2000. Petroleum products. Determination of saturated vapors pressure | |
| | | ASTM D323-08. Standard test method for vapour pressure of petroleum products (Reid method) | |
| | | ISO 3007:1999. Petroleum products and crude petroleum. Determination of vapour pressure. Reid method | |
| ¹ RFS — X-ray fluorescence spectrometry. ² AAS — atomic absorption spectrometry. | | | |

5 OIL QUALITY CONTROL

5.1 Analyses of incoming oil samples are carried out by the RS recognized testing laboratories which perform tests for the following purposes:

to determine conformance of new oil quality to normative documents;

to determine quality of oils used in the ship systems, machinery and equipment in operation;

for condition monitoring of ship facilities being the items of survey system on the basis of technical condition assessment.

Sampling of lubricating oils is carried out by an authorized representative of the ship or a laboratory specialist in compliance with the rules specified by the relevant instruction. Documentation accompanying the sample shall be sufficient to determine the aim of analysis and interpretation of the analysis results.

All the analyses and tests are carried out in compliance with the area of recognition of the testing laboratory according to ISO, GOST, ASTM standards or other methods recommended by normative documents. Results of sample analyses and tests are documented with Test Reports.

Conclusion on the lubricating oil quality is issued based on the comparison of physical and chemical characteristics obtained by sample analysis with the specified GOST standards, TU (technical specifications), manufacturers' specifications or defect criteria.

Lubricating oil quality characteristics to be monitored are given in Table 5.1-1; list of normative documents is given in Table 5.1-2.

Methods of analyses and normative documents given in Tables 5.1-1 and 5.1-2 are recommendatory. In selecting methods of analyses the standards (requirements) on the products to be tested and the laboratory possibilities are recommended to follow.

Table 5.1-1

Lubricating oil quality characteristics to be monitored

| Type of lubricating oil | Analysis for compliance with normative documents (GOST, TU, manufacturers' specification) | Performance analysis | Notes |
|---|---|--|--|
| 1 Motor oils | 1. Density at 20 °C, in kg/cm ³ 2. Kinematic viscosity at 40 °C and 100 °C, in cSt 3. Viscosity index (design) 4. Base number, in mg KOH/g 5. Sulphated ash, in % 6. Flash point, in °C | 1. Density at 20 °C, in kg/cm ³ 2. Kinematic viscosity at 40 °C and 100 °C, in cSt 3. Alkali neutralization number, in mg KOH/g 4. Sulphated ash, in % 5. Flash point, in °C 6. Mass fraction of water, in % 7. Mass fraction of mechanical admixtures, in % 8. Ageing: oxidation, contamination and degradation of additives 9. Content of wear metals | For imported oils at 15 °C In special cases + acid number Fourier transform infrared spectroscopy (FTIR) Methods: RFS ¹ , AAS ² , ferrography |
| 2 Industrial oils: turbine oil, compressor oil, hydraulic oil, reduction gear oil, gear-box oil, etc. | 1. Density at 20 °C (15 °C), in kg/cm ³ 2. Kinematic viscosity at 40 °C and (50 °C), in cSt 3. Open cup flash point, in °C 4. Mass fraction of water, in % 5. Mass fraction of mechanical admixtures, in % 6. Ash content, in % by mass 7. Pour point, in °C 8. Demulsification time, in h 9. Acid number, in mg KOH/g 10. Infrared spectrum for determination of oil type (mineral, synthetic), etc. | 1. Density at 20 °C, in kg/cm ³ 2. Kinematic viscosity at 40 °C and (50 °C), in cSt 3. Viscosity index (design) 4. Open cup flash point, in °C 5. Mass fraction of water, in % 6. Mass fraction of mechanical admixtures, in % 7. Ash content, in % by mass 8. Pour point, in °C 9. Demulsification time, in h 10. Acid number, in mg KOH/g 11. Grade of purity 12. Colour 13. Ageing: oxidation and degradation of additives 14. Content of elements: chlorine, phosphorus, sulphur, zinc 15. Chloride content 16. Content of wear metals | For high-viscosity oils at 40 °C and 100 °C For turbine oils FTIR method Methods: RFS ¹ , AAS ² , ferrography |
| ¹ RFS — refer to footnote 1 in Table 4.1-2. ² AAS — refer to footnote 2 in Table 4.1-2. | | | |

Table 5.1-2

Normative documents on methods for oil analyses

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|--------------------------------------|--|----------|
| 1 | Density measured by hydrometer | GOST 3900-85. Petroleum and petroleum products. Methods for determination of density | |
| | | GOST R 51069-97. Crude petroleum and petroleum products. Determination of density, relative density and API gravity. Hydrometer method | |
| | | ASTM D1298-99. . Standard test method for density, relative density (specific gravity), or API gravity of crude petroleum and liquid petroleum products by hydrometer method | |
| | | ISO 3675:1998. Crude petroleum and liquid petroleum products. Laboratory determination of density. Hydrometer method | |
| 2 | Density measured by density analyzer | ASTM D5002-99. Standard test method for density and relative density of crude oils by digital density analyzer | |
| | | ISO 12185:1996. Crude petroleum and petroleum products. Determination of density. Oscillating U-tube method | |
| 3 | Viscosity | GOST 33-2000. Petroleum products. Transparent and opaque liquids. Determination of kinematic viscosity and calculation of dynamic viscosity | |
| | | ASTM D445-01. Standard test method for kinematic viscosity of transparent and opaque liquids (the calculation of dynamic viscosity) | |
| | | ISO 3104:1994. Petroleum products. Transparent and opaque liquids. Determination of kinematic viscosity and calculation of dynamic viscosity | |
| | | GOST 1929-87. Petroleum products. Methods of test for determination of dynamic viscosity by rotary viscosimeter | |
| | | GOST 6258-85. Petroleum products. Method for determination of assumed viscosity | |
| 4 | Viscosity index | GOST 25371-97. Petroleum products. Calculation of viscosity index from kinematic viscosity | |
| | | ASTM D2270-04. Standard practice for calculating viscosity index from kinematic viscosity at 40 and 100 °C | |
| | | ISO 2909:2002. Petroleum products. Calculation of viscosity index from kinematic viscosity | |
| 5 | Closed cup flash point | GOST 6356-75. Petroleum products. Method of test for flash point by closed cup | |
| | | ASTM D93-00. Standard test methods for flash-point by Pensky-Martens closed cup tester | |
| | | ISO 2719:2002. Determination of flash point. Pensky-Martens closed cup method | |
| 6 | Open cup flash point | GOST 4333-87. Petroleum products. Methods for determination of flash and ignition points in open crucible | |
| | | ASTM D92-01. Standard test method for flash and fire points by cleveland open cup | |
| | | ISO 2592:2000. Determination of flash and fire points. Cleveland open cup method | |
| 7 | Water content | GOST 2477-65. Petroleum and petroleum products. Method for determination of water content | |
| | | GOST R 51946-2002. Petroleum products and bituminous materials. Method for determination of water by distillation | |
| | | ASTM D1533-00(2005). Standard test method for water in insulating liquids by coulometric Karl Fischer titration | |
| | | ASTM D95-99. Standard test method for water in petroleum products and bituminous materials by distillation | |
| | | ISO 3733:1999. Petroleum products and bituminous materials. Determination of water. Distillation method | |
| 8 | Pour point | GOST 20287-91. Petroleum products. Methods of test for flow point and pour point | |
| | | ASTM D97-02. Standard test method for pour point of petroleum products | |
| | | ISO 3016:1994. Petroleum products. Determination of pour point | |

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|---|---|----------|
| 9 | Ash content | GOST 1461-75. Petroleum and petroleum products. Method of ash test | |
| | | ASTM D 482-03. Standard Test Method for Ash from Petroleum Products | |
| | | ISO 6245:2001. Petroleum products. Determination of ash | |
| 10 | Sulphated ash | GOST 12417-94. Petroleum products. Method for determination of sulphated ash | |
| | | ASTM D874-07. Standard test method for sulfated ash from lubricating oils and additives | |
| | | ISO 3987:1994. Petroleum products. Lubricating oils and additives. Determination of sulphated ash | |
| 11 | Mechanical admixtures | GOST 6370-83. Petroleum, petroleum products and additives. Method for determination of mechanical admixtures | |
| 12 | Mechanical admixtures detected by membrane filtration | ASTM D4055-04(2009). Standard test method for pentane insolubles by membrane filtration | |
| | | MOBIL 1068-79. Determination of pentane insolubles in used marine lubricating oils | |
| 13 | Insoluble sediment determined by centrifugation | GOST 20684-75. Used motor oils. Method for determination of insoluble sediments | |
| | | ASTM D893-97(2002)e1. Standard test method for insolubles in used lubricating oils | |
| 14 | Acid number determined by determined by potentiometry | GOST 11362-96. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| | | ASTM D664-01. Standard test method for acid number of petroleum products by potentiometric titration | |
| | | ISO 6619:1988. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| 15 | Base number determined by potentiometry | GOST 11362-96. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| | | ASTM D2896-98. Standard test method for base number of petroleum products by potentiometric perchloric acid titration | |
| | | ASTM D4739-08e1. Standard test method for base number determined by potentiometric hydrochloric acid titration | |
| | | ISO 6619:1988. Petroleum products and lubricants. Neutralization number. Potentiometric titration method | |
| 16 | Acid and base number with colour indicator | GOST 5985-79. Petroleum products. Method for determination of acidity and acid number | |
| | | GOST 29255-91. Petroleum products and lubricating oils. Neutralization number. Colour indicator titration method | |
| | | ASTM D974-08. Standard test method for acid and base number by colour-indicator titration | |
| | | ISO 6618:1997. Petroleum products and lubricants. Determination of acid or base number. Colour-indicator titration method | |
| 17 | Corrosion on metals | GOST 20502-75. Oils and additives to them. Methods for determination of corrodibility | |
| | | GOST 2917-76. Oils and additives. Method of test for corrosion influence on metals | |
| 18 | Colour of oil products | GOST 20284-74. Petroleum products. Method for determination of colour on colorimeter ИХТ | |
| | | ASTM D1500-98. Standard test method for ASTM colour of petroleum products (ASTM colour scale) | |
| | | ISO 2049:1996. Petroleum products. Determination of colour (ASTM scale) | |

Table 5.1-2 — continued

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|---|---|----------|
| 19 | Iodine number and unsaturation | GOST 2070-82. Light petroleum products. Methods for determination of iodine numbers and content of unsaturated hydrocarbons | |
| 20 | Saponification number | GOST 17362-71. Mineral oils. Method of determination of saponification number | |
| | | ASTM D94-07. Standard test methods for saponification number of petroleum products | |
| | | ISO 6293-1:1996. Petroleum products. Determination of saponification number. Part 1: Colour indicator titration method | |
| 21 | Demulsification time | GOST 12068-66. Mineral oils. Method for determination of demulsification time | |
| | | ASTM D1401-09. Standard test method for water separability of petroleum oils and synthetic fluids | |
| 22 | Grades of liquids purity | GOST 17216-2001. Industrial cleanliness. Grades of liquids purity | |
| | | ISO 4406:1999. Hydraulic fluid power. Fluids. Method for coding the level of contamination by solid particles | |
| 23 | Infrared Fourier spectroscopy (FTIR) | ASTM E2412-04. Practice for condition monitoring of used lubricants by trend analysis using Fourier transform infrared (FT-IR) spectrometry | |
| | | DIN 51451:2004-09. Testing of petroleum products and related products. Analysis by infrared spectrometry. General working principles | |
| | | DIN 51452:1994-01. Testing of lubricants. Determination of the soot content in used diesel engine oils. Infrared spectrometry | |
| | | DIN 51453:2004-10. Testing of lubricants. Determination of oxidation and nitration of used motor oils. Infrared spectrometric method | |
| | | GOST 28640-90. Mineral electrical insulating oils. Method for determination of aromatic hydrocarbons | |
| 24 | Metals and non-metals in oil products (RFS) | ASTM D4927-05. Standard test methods for elemental analysis of lubricant and additive components — barium, calcium, phosphorus, sulfur, and zinc by wavelength-dispersive X-ray fluorescence spectrometry | |
| | | ISO 14597:1997. Petroleum products. Determination of vanadium and nickel content. Wavelength-dispersive X-ray fluorescence spectrometry | |
| 25 | Metals in oil products (AAS) | ASTM D5863-00a(2005). Standard methods for determination of nickel, vanadium, iron and sodium in crude oils and residual fuels by atomic absorption spectrometry | |
| 26 | Drop point | GOST 6793-74. Petroleum products. Method of drop point determination | |
| | | ASTM D566-02(2009). Standard test method for dropping point of lubricating grease | |
| | | ISO 2176:1995. Petroleum products. Lubricating grease. Determination of dropping point | |
| 27 | Penetration | GOST 5346-78. Plastic lubricants. Methods for determination of penetration with the conical penetrometer | |
| | | ASTM D217-02(2007). Standard test methods for cone penetration of lubricating grease | |
| | | ISO 2137:1985. Petroleum products. Lubricating grease and petrolatum. Determination of cone penetration | |

6 OILY WATER ANALYSIS

6.1 Oily water analyses are carried out by testing laboratories recognized by the Register.

Oily water quality characteristics to be monitored are given in Table 6.1-1; List of normative documents on oily water methods of analysis is given in Table 6.1-2.

On ships oily water sampling is made by the ship crew in compliance with the Register rules and requirements of RD 31.04.20-97 "Programme for on-board testing of oily-water filtering equipment and 15 ppm bilge alarm". Samples are delivered to the laboratory together with the shipboard Sampling Report

with identification of filtering equipment type and signature of the authorized persons (chief engineer officers).

During the acceptance tests of filtering equipment and arrangement for prevention of pollution from ships, the sampling is witnessed by representatives of the Register and, where necessary, of the testing laboratory, and in consequence of which a Report is drawn up.

The sampling analysis is performed in compliance with the requirements of MEPC.107(49) or MEPC.60(33), whichever is applicable.

The results of analysis are recorded in Test Report by the testing laboratory.

Table 6.1-1

Oily water quality characteristics to be monitored and testing equipment

| Product to be tested | Test | Quality standards, in mg/dm ³ , not more than | Method | Testing equipment |
|-------------------------|--|--|--|---|
| Bilge and ballast water | Content of oily products (hydrocarbons), in ppm, in mg/dm ³ | 15 | RD 31.28.52-79 RD 31.27.43-81 RD 31.04.20-97 ASTM D3921-96(2003)e1 GOST R 51797-2001 ISO 9377-2:2000 RD 52.24.476-93 | FTIR spectrometer Gas chromatograph IR-photometric analyzer |
| | | | | |

Table 6.1-2

Normative documents on methods for oily water analyses

| Nos. | Parameter (Characteristic) | Method | Updating |
|------|--|--|----------|
| 1 | Oil products content in water determined by IR-spectroscopy | GOST R 51797-2001. Drinking water. Method for determination of oil products content | |
| | | ASTM D3921-96(2003)e1. Standard test method for oil and grease and petroleum hydrocarbons in water | |
| | | RD 31.28.52-79. Methods for physical and chemical control of ship equipment working media. | |
| | | RD 31.27.43-84. Instructions on determination of oil and oil products content in different ship water using IR-spectrophotometry | |
| | | RD 31.04.20-97. Programme for onboard testing of oily-water filtering equipment and 15ppm bilge alarm | |
| 2 | Oil products content in water determined by gas chromatography | GOST R 52406-2005. Water. Determination of oil products using gas chromatography | |
| | | ISO 9377-2:2000. Determination of oil hydrocarbon index. Part 2. Method using solvent extraction and gas chromatography | |

7 LABORATORY TESTING AND MEASURING EQUIPMENT AND STATE STANDARD SAMPLES

7.1 A basic list of testing equipment (TE), measuring equipment (ME) and state standard samples (SSS) necessary to perform tests of oil products (fuel oil and lubricating oils) and oily waters is given in Tables 7.1-1, 7.1-2 and 7.1-3. The testing laboratory shall be provided with TE, ME and SSS to perform tests within the area of recognition.

The list is based on the well-tested and widely applied facilities for testing laboratories rendering services to sea transport on oil product and oily water analyses. Provision of testing laboratories with the above types of equipment is recommendatory.

To be recognized by the Register the testing laboratories may be provided with other similar equipment, unless it is technically inferior to that listed in Tables 7.1-1, 7.1-2, 7.1-3.

8 EXPRESS ANALYSIS OF OIL PRODUCTS

8.1 Bunker fuel oil express analysis.

Bunker fuel oil express analysis is performed onboard the ship or fueller vessel, or in the oil oil delivery terminal laboratory.

Domestic portable testing laboratories (PLAM express laboratories), as well as similar devices kits for express analyses of foreign firms, e.g. PSK MARTEC, GmbH, Germany are used for the analysis.

The following parameters (characteristics) are determined:

- density: density from 0,8 to 1,05 kg/cm³;
- viscosity: kinematic viscosity at the temperatures of 40 and 50 °C;
- water content: water presence within 2%;
- stability/compatibility: compatibility and stability according to ASTM D 4740-04(2009).

8.2 Express analysis of lubricating oils.

The express analysis of oil from the lubrication systems of marine diesel engines, turbines, air compressors, controllable pitch propellers (CPP) and other machinery is performed onboard the ship for determination of lubricating oil condition and assessment of technical conditions of ship facilities.

Basic parameters (characteristics) determined during the lubricating oil express analysis:

- watering of lubricating oil;
- carbon concentration and oxidation lubricating oil oxidation;
- change in viscosity (e.g. by fuel dilution);
- change in motor oil's total base number (TBN);
- change in base acid number (BAN) of turbine, hydraulic and other industrial oils.

For lubricating oil express analysis use is made of domestic PLAM-1, PLAM-3 and SKLAMT express laboratories, imported express laboratories, as well as special devices kits for express analyses.

8.3 Express monitoring of ship equipment wear.

The express monitoring is performed using FCHM-P Ferro-indicator, which makes it possible to determine onboard high ferrum concentration in the lubricating machine oil that predicts the increase in wear rate of friction components (pistons, piston rings or diesel engine cylinder liners), or by means of any other apparatus having similar characteristics.

8.4 Equipment for express analyses.

Portable laboratories used shall be provided with a required reagents kit to perform oil analysis.

For calibration of equipment express analyses the SSS may be used.

The express analysis data shall not be used for presentation of claims or issuing oil product quality passport. Where the express analysis showed that the oil product is substandard, these data shall be verified by laboratory tests in the testing laboratory recognized by the Register.

Table 7.1-1
Recommended list of TE for the testing laboratory recognized by the Register

| Nos. | Name of tested product. Product characteristics to be determined | Name of TE, type | Basic technical characteristics | | Recommended equipment |
|------|--|--|---------------------------------|--------------------|---|
| | | | Measuring range | Measuring accuracy | |
| 1 | Density, in kg/m ³ , and kinematic viscosity, in cSt, determined at different temperature (20, 40, 50 and 100 °C) | Liquid thermostat | 20 — 150 °C | 0,1 °C | Thermostat types: VIS-T-07, VIS-T-01, VT-17-02. Manufactured by TERMEX, Ltd., Russia |
| 2 | Density, in kg/m ³ | Digital density meter | 0 — 3 g/cm ³ | 0,0001 | VIP-2M. Manufactured by TERMEX Ltd., Russia |
| 3 | Mass fraction of water, in % by volume | Distillation apparatus for determination of water content in oil | 0,03 — 10 % by volume | 0,03 | Distillation apparatus AKOV-10 |
| 4 | Closed cup flash point, in °C | Apparatus for determination of flash point and ignition point in a closed cup | 12 — 360 °C | 1 °C | Type TVZ, Russia Type TV, Russia |
| 5 | Open cup flash point, in °C | Apparatus for determination of flash point and ignition point in an open cup | | | |
| 6 | Neutralization number, in mg KOH/g; TBN, in mg KOH/g; total acid number (TAN), in mg KOH/g | Laboratory ESL-43-07 glass electrode. Auxiliary EVL-1MZ.1 silver-chloride electrode | 0 — 12 0 — 12 | 0,2 0,2 | ATP-01 and ATP-02 automated titrator manufactured by AQUILON, CJSC, Russia, or another apparatus meeting the technical requirements |
| 7 | Pour point, in °C; Cloud point, in °C | Low-temperature liquid thermostat | minus 80 ÷ plus 120 | 0,2 | KRIO-VT-05-01 thermostat. Manufactured by TETREX Ltd., Russia, or another apparatus meeting the GOST requirements |
| 8 | Ash content, in % by weight; sulphated ash, in % | Muffle furnace | 150 — 1160 °C | 2,5 °C | Type MIMP-34 (SNO-1,7,2,5,6 (11/5-IG). Manufactured by SZNPT Ltd., Russia, or another apparatus meeting the technical requirements |
| 9 | Mechanical admixtures, in % by weight; total residue, in % by weight | Drying electric box | 70 — 350 °C | 1 °C | Type SNOL-3,5,3,5,3/3-IM, Russia, or another apparatus meeting the technical requirements |
| 10 | Conradson coking characteristics, in % by weight | Apparatus for determination of coking ability determining carbon residue | 0,01 — 10 | 0,03 | Conradson apparatus |
| 11 | Distillation characteristics, in °C | Apparatus for determination of distillation characteristics at atmospheric pressure | 35 — 37 °C | 1 °C | Type ARKS. Manufactured by Neftechimanalit CJSC, Russia |
| 12 | Mass fraction of sulphur, in % | Sulphur analyzer | 0,02 — 0,1 0,1 — 5,0 | 0,0005 | X-ray fluorescence analyzer meeting the technical requirements |

Table 7.1.1 — continued

| Nos. | Name of tested product. Product characteristics to be determined | Name of TE, type | Basic technical characteristics | | Recommended equipment |
|------|--|---|--|-------------------------|--|
| | | | Measuring range | Measuring accuracy | |
| 13 | Content of vanadium, aluminium, silicon and equipment component wear metal particles, in mg/kg (ppm) | Spectrometer | V — 2-500 ppm Al — 5-500 Si — 10-500 Metals: >5 | 2 ppm | Spectrometers: X-ray fluorescence atomic absorption, etc. |
| 14 | Bilge water; ballast water. Oil product content, in mg/dm ³ | IR-photometric analyzer. Gas chromatograph | 0,5 — 2000 | 0,05 mg/dm ³ | FTIR spectrometer FSM-1201 |
| 15 | Oil products. Waste lubricating oil. Ageing and oxidation, in abs/cm | IR-spectrometer | 0 — 20 abs/cm | | FTIR spectrometer meeting the technical requirements |
| 16 | Lubricating oils, hydraulic oils. Wear products, in mg/kg (ppm); number of particles/cm ³ | Ferrograph | 1 — 1000 ppm 1 — 250 particles/cm ³ | 1 ppm | Ferrograph: direct reading (DR) analytical |

Table 7.1-2

Recommended list of ME for the testing laboratory recognized by the Register to perform fuel, lubricating oil and oily water analyses

| Nos. | Product characteristics to be determined | Name of ME, type (model) | Basic technical characteristics | |
|------|--|---|--|--|
| | | | Measuring range | Measuring accuracy |
| 1 | Density, in kg/m ³ | Hydrometer ATN-2 ATN-2 | 830 — 910 910 — 990 | ± 0,5 ± 0,5 |
| 2 | Kinematic viscosity, in cSt | Capillary viscosimeter VNZh VPZh | Ø1,41 Ø1,91 Ø1,77 Ø1,31 Ø2,37 | |
| 3 | Temperature, in °C | Glass thermometer TN-1 TN-2M TN-4 TL-4 TN 4M | 0 — 170 0 — 260 0 — 150 0 — 50 0 — 150 | +1,0 ± 1,0 ± 1,0 ± 0,1 ± 1,0 |

| Nos. | Product characteristics to be determined | Name of ME, type (model) | Basic technical characteristics | |
|------|--|--|---|--|
| | | | Measuring range | Measuring accuracy |
| | | TL-4 TN-7 TN-8 TIN 10-8 TIN 10-1 TIN 10-4 TIN 10-3 | 50 — 150 0 — 360 minus 80 ... plus 60 38,6 — 41,4 8,6 — 21,4 98,6 — 101,4 48,6 — 51,4 | $\pm 0,2$ $\pm 1,0$ $\pm 0,1$ $\pm 0,1$ $\pm 0,1$ $\pm 0,1$ |
| 4 | Time, in s | CITIZEN Digital Stopwatch | 1 — 1000 | $\pm 0,01$ |
| 5 | Mass, in g | Electronic laboratory balance | 0,0002 — 200 | $\pm 0,0002$ |
| 6 | Mass, in g | Universal electronic counter balance | 0,02 — 150 | $\pm 0,1$ |
| 7 | Volume, in ml | Trap receivers 2,0 ml 5,0 ml 10,0 ml | 0,05 — 2,0 0,1 — 5,0 0,03 — 10,0 | $\pm 0,05$ $\pm 0,1$ $\pm 0,03$ |
| 8 | Volume, in ml | Measuring pipette 2,0 ml 5,0 ml 10,0 ml | 0,02 — 2,0 0,05 — 5,0 0,1 — 10,0 | $\pm 0,02$ $\pm 0,005$ $\pm 0,1$ |
| 9 | Volume, in ml | Volumetric flask 50,0 ml 100,0 ml 500,0 ml 1000,0 ml | 50,0 100,0 500,0 1000,0 | $\pm 0,12$ $\pm 0,20$ $\pm 0,5$ $\pm 0,8$ |
| 10 | Volume, in ml | Cylinder 10,0 ml 50,0 ml 100,0 ml 500,0 ml | 0,2 — 10,0 0,5 — 50,0 1,0 — 100,0 5,0 — 500,0 | $\pm 0,2$ $\pm 0,5$ $\pm 1,0$ $\pm 5,0$ |
| 11 | Volume, in ml | Measuring glass 500,0 ml | 10,0 — 500,0 | $\pm 12,5$ |
| 12 | Relative humidity, in %; temperature, in °C | Psychometric hydrometer VIT-1 | 20 — 90 0 — 25 | $\pm 2,0$ |

Table 7.1-3
SSS data used by the recognized testing laboratories

| Nos. | Name of SSS | SSS designation (SI system graduation, measuring accuracy check) | Certified characteristic | Range of values | Certified value accuracy |
|------|---|--|--|--|--|
| 1 | Standard samples of sulphur mass fraction in oil and oil products | Verification of X-ray fluorescence spectrometer for the analysis of sulphur in oil, calibration, measuring check | Mass concentration of sulphur, in % by mass | Mass concentration of sulphur, in % by mass 0,054 — 0,066 0,450 — 0,550 0,900 — 1,100 2,250 — 2,750 4,500 — 5,500 | Relative accuracy, in % 3,0 2,5 2,5 2,5 1,5 |
| 2 | Standard samples of closed cup flash point | Temperature measurement accuracy check | Flash point, in °C | Flash point, in °C 77 — 87 165 — 200 | Absolute accuracy, in % 1,0 2,0 |
| 3 | Standard samples of viscosity | Viscosity measurement accuracy check | Kinematic viscosity, in mm ² /s, in cSt | Kinematic viscosity, in mm ² /s, in cSt 85 — 116 255 — 345 15 — 21 4 — 6 | Relative accuracy, in % 0,2 0,2 0,2 0,2 |
| 4 | Standard samples of liquid density | Density measurement accuracy check | Density at 20 °C, in kg/m ³ | Density at 20 °C, in kg/m ³ 865,0 — 870,0 877,0 — 885,0 898,0 — 908,0 997,0 — 1001,0 | Absolute accuracy, in % 0,05 0,05 0,05 0,05 |
| 5 | Standard samples for determination of water content | Water content measurement accuracy check | Water content, in % by mass | Water content, in % by mass 0,450 — 0,550 1,35 — 1,65 | Relative accuracy, in % 2,0 2,0 |
| 6 | Standard samples of mechanical admixtures in oil | Mechanical admixtures measurement accuracy check | Mechanical admixtures content, in % by mass | Mechanical admixtures content, in % by mass 0,045 — 0,055 0,200 — 0,300 | Relative accuracy, in % 5,0 5,0 |

| Nos. | Name of SSS | SSS designation (SI system graduation, measuring accuracy check) | Certified characteristic | Range of values | Certified value accuracy |
|---|---|--|---------------------------------|---|---------------------------------------|
| 7 | Standard samples of oil products (hydrocarbons) in carbon tetrachloride | Measuring accuracy check of oil product content in bilge (ballast) water | Oil product content, in mg/l | Oil product content, in mg/l 50,0 | Relevant accuracy, in % 5,0 |
| 8 | Standard samples for monitoring TBN determination | Base (alkali) concentration measurement accuracy check | Base concentration, in mg KOH/g | Base concentration, in mg KOH/g 3,70 6,30 | Relevant accuracy, in % 2,0 2,0 |
| 9 | Standard samples for determination of pour point | Pour point measurement accuracy check | Pour point, in °C | Pour point, in °C −28 ... −31 | Absolute accuracy, in % 3,0 |
| 10 | Standard samples for determination of crystallization point | Crystallization point measurement accuracy check | Crystallization point, in °C | Crystallization point, in °C −54,3 | Absolute accuracy, in % 3,0 |
| <p>Note. SSS developed by the State Research Center of the Russian Federation "D.I. Mendeleyev All-Russian Institute for Metrology" and manufactured by Ekros, CJSC, St. Petersburg, may be used as state standard samples.</p> | | | | | |

**9 RECOGNITION OF TESTING LABORATORIES
PERFORMING OILY WATER ANALYSIS (CODE 21002200)
AND FUEL AND OIL ANALYSIS (CODE 21002300)**

9.1 Recognition of testing laboratories is carried out to establish and confirm their competence and readiness to perform oily water, fuel oil and oil analyses in compliance with the requirements of:

MARPOL 73/78, recommendations of relevant IMO resolutions and other international and national documents relating to environment pollution prevention;

IACS, RS and industry standards on assessment of the technical condition of ship items to be surveyed with respect to the necessity of submitting analyses results of bunker oils, lubricating oils and oils currently in use in onboard machinery.

Recognition of testing laboratories by the Register is carried out in compliance with the requirements of Section 9, Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships.

The inspections are carried out directly in the testing laboratories in terms agreed with the applicant according to the following programme:

- .1** *organizational support and management system:*
 - adequacy of actual testing laboratory organizational chart;
 - availability and efficiency of testing quality control system;
- .2** *facilities and normative and technical documentation:*
 - arrangement of personnel, measuring and testing equipment;
 - condition of laboratory spaces;
 - availability and metrological condition of measuring and testing equipment;
 - normative documentation support, its updating and maintenance condition;
- .3** *competence and readiness to perform analyses:*
 - personnel qualification and experience within the area of recognition;
 - performance of check tests.

Российский морской регистр судоходства
**Методические рекомендации по обеспечению проведения анализов топлива,
смазочного масла, груза нефтепродуктов и нефтесодержащих вод**

Russian Maritime Register of Shipping
**Methodological recommendations for fuel, lubricating oil,
oil product cargo and oily water analyses**

The edition is prepared
by Russian Maritime Register of Shipping
8, Dvortsovaya Naberezhnaya,
191186, St. Petersburg,
Russian Federation
Tel.: +7(812) 312-89-59
Fax: +7(812) 312-89-86